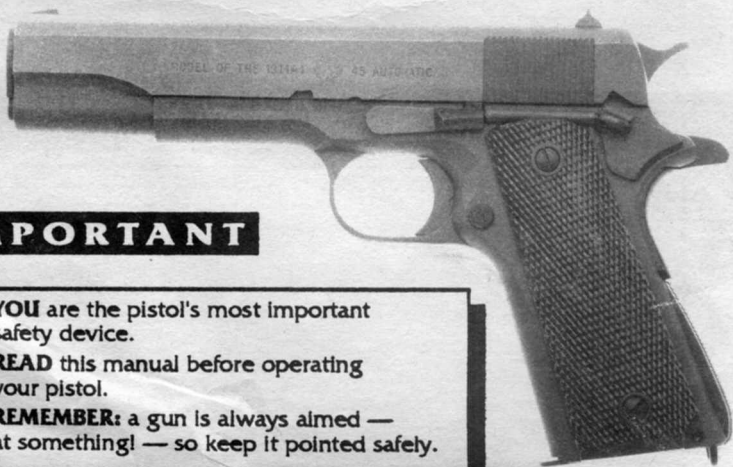


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**A N D O P E R A T I O N S O F**  
YOUR CHINASPORTS/NORINCO MODEL 1911A1  
**P I S T O L**



**IMPORTANT**

- **YOU** are the pistol's most important safety device.
- **READ** this manual before operating your pistol.
- **REMEMBER:** a gun is always aimed — at something! — so keep it pointed safely.

**ChinaSports Inc.** • P.O. Box 3250 • Ontario, CA 91761

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## SAFETY NOTICES

ChinaSports/NORINCO shall not be responsible in any manner whatsoever for the physical injury or property damage resulting from the use, misuse, criminal, negligent or careless handling of any of its firearms. Also, ChinaSports/NORINCO is not responsible for injury or damage caused by firearm modification, hand-loaded or reloaded ammunition or damage or neglect.

You are responsible for the care and use of this firearm.

Wear EYE and EAR PROTECTION when shooting or when in the area of gunfire.

## WARRANTY

1. In an effort to maintain the highest quality and product reliability, all ChinaSports products are covered under a full coverage warranty for a period of one (1) year from the date of purchase to the original owner. Any part which is found to be defective by reason of workmanship and or materials, shall be repaired or replaced at ChinaSports option.
2. ChinaSports maintains a full staff of factory trained service personnel to repair our products at our main warehouse in California.
3. Every effort will be made by ChinaSports to give the customer satisfaction in his purchase.
4. ChinaSports retains the right to repair or replace product returned for service at its option.
5. Customer abuse, neglect or misuse of a product is not covered by this warranty and a product found to be abused, neglected, or misused will be returned unrepaired or the customer will be charged for the parts and labor to repair the product.
6. To obtain service, the customer, be it dealer, distributor, or consumer, must return the ChinaSports product in a suitable shipping container to ChinaSports California warehouse. Any postage, insurance, and shipping cost incurred in presenting or sending the item for repair is the responsibility of the customer. Items for repair should be shipped by United Parcel Service.
7. Invoice, bill of sale or other proof of the date of purchase must be sent to obtain service under the warranty. Those products that in ChinaSports opinion do not have proper proof of date of purchase will be charged for repair.
8. For repairs charged to the customer, ChinaSports will estimate cost of repairs for customer approval before proceeding with repairs.
9. ChinaSports is not responsible for improper, criminal, or negligent use of its products, or for the loss of services, or damages due to the failure of sold products.



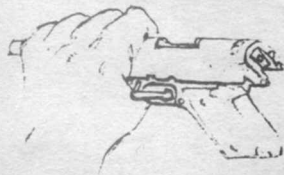
# 4

# FIELD STRIPPING



REMOVE ALL AMMO

1 Press magazine catch and remove magazine. A CARTRIDGE MAY STILL BE IN THE CHAMBER! Draw back slide and be sure you can see light coming through the barrel to the ejection port to prove it's empty.



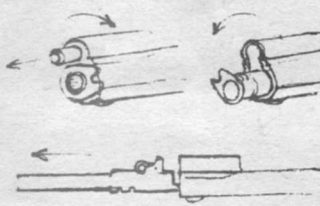
REMOVE SLIDE STOP

2 Align slide's Disassembly Notch with Slide Stop. Wrapping left hand around and under front of slide as shown, remove slide stop by first pressing its protruding pin from the right side of the receiver and then pulling it out from the left.



REMOVE SLIDE & SPRING

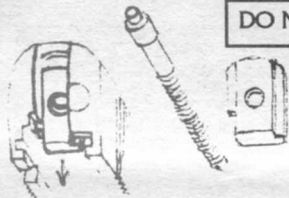
3 Keeping left hand firmly around slide (to prevent recoil spring from flying out), ease slide forward off frame. Gradually release grip and pick out Recoil Spring, with its Guide, from frame.



REMOVE BARREL & BUSHING

4 Barrel bushing, now released from pressure, moves forward and rotates clockwise to release the Recoil Spring Plug. Barrel bushing then rotates back counter clockwise to allow Barrel and Bushing to be pulled out the front of the slide. (Swing barrel link forward on its pin to pass it through slide)

DO NOT DRY FIRE IN THIS CONDITION



REMOVE FIRING PIN

5 Using a pencil, nail, match, etc, press Firing Pin in against its own spring, and slide Firing Pin Stop down out of its grooves. Ease out Firing Pin and spring.



REMOVE EXTRACTOR

6 Reach into slot left by Firing Pin Stop and pry Extractor out to the rear.

Any further disassembly constitutes alteration and may void your warranty.

## REASSEMBLY

5

- 1 Reinsert barrel by pushing through muzzle end of slide.
- 2 If you have removed recoil spring guide from spring, twist it back in (using a counter clockwise motion to open the coils a bit).
- 3 Reinsert recoil spring and its guide into slide from rear. Concave edge of guide curves around barrel.
- 4 Fit receiver rails into slide grooves and run the receiver forward far enough to align holes for slide stop.
- 5 Reinsert slide stop, tipping pistol back and forth 'til barrel link swings into position for slide stop pin to go through it. Snap past spring-loaded plunger tube.
- 6 Twist recoil spring plug onto recoil spring and compress and lock with barrel bushing.
- 7 Cycle slide (pull back smartly and release.)

## CARE & CLEANING

To keep your pistol in good operating condition, it is important to clean it after firing.

Wear eye protection when cleaning or disassembling a gun.

Be CERTAIN the gun is UNLOADED before cleaning or working on it.

1. Unload the pistol.
2. Follow the disassembly instructions for field stripping the pistol down to its major components.
3. Using a bronze brush on a cleaning rod and bore solvent such as "Shooters Choice", swab the barrel several times.
4. Using a dry clean cloth patch, swab the barrel.
5. Repeat 'til the barrel is clean.
6. Lightly oil the barrel bore and outside.
7. Wipe off all of the surfaces of the frame, slide and recoil spring, removing powder residue and carbon.
8. Wipe the slide, frame etc. with oil to assure lubrication and rust protection.

**NOTE:** Never leave patches or anything in the barrel. Such things can encourage rust. Plus if the gun is fired with a patch in the barrel, the gun can blow up causing injury to the shooter and bystanders.

When storing your pistol it is important to keep the pistol in a cool dry place out of the reach of children.

When there is any problem with your pistol or on an annual basis, have it checked by a competent gunsmith.

