

Marlin[®] Owner's Manual

FOR MODELS: 60, 75, 99, 70
99M1, 989M2

IMPORTANT This manual contains operating, care and maintenance instructions. To assure safe operation, any user of this firearm must read this manual carefully. This manual should always accompany this firearm, and be transferred with it upon change of ownership. **WARNING: KEEP THIS FIREARM OUT OF THE REACH OF CHILDREN**

Before You Use This Firearm

It is very important that you read and understand these instructions before using your firearm. Warnings are highlighted in red, and should be read and heeded carefully. Also follow the safety rules listed in "Marlin's Guide to Gun Safety".

- **WARNING:** We specifically disclaim responsibility for any damage or injury occurring in connection with, or as the result of the use, in any Marlin manufactured firearm, of faulty, non-standard, "remanufactured", or handloaded (reloaded) ammunition.

- **WARNING:** Your rifle is shipped completely assembled and should not be used or disassembled without fully reading and understanding the instructions in this Owner's Manual.

How to Operate the Safety

- **WARNING:** Prior to firing, become familiar with the operation of the safety by practicing with the rifle unloaded.

The safety mechanism is a round button located behind the trigger. To put your rifle on SAFE, hold it in the normal shooting position, pointed in a safe direction, and push the safety button from left to right as far as it will go. The safety is now on SAFE (See A).



Safe Position



Fire (Off Safe) Position

To move your safety to the FIRE position, push the safety button from right to left as far as it will go. A red ring around the safety button will be visible when the safety is in the FIRE position (See B). If the trigger is pulled with the safety in this position, the gun will fire.

NOTE TO LEFT-HANDED SHOOTERS: The safety mechanism is designed for right-handed use and cannot be converted to left-hand operation.

- **WARNING:** Never disassemble the safety. It has been correctly designed, fitted and tested. Any mechanical device can fail, however, so never rely on the safety to justify careless handling. Never use a gun with a safety that does not function properly. (See instructions for factory maintenance on page 4.)

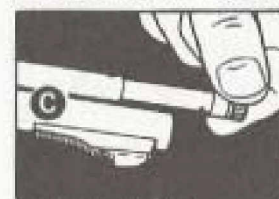
How to Load

- **WARNING:** Your autoloader is a semi-automatic .22 caliber designed for .22 Long Rifle cartridges only. It will not function with Shorts, Longs or Shot cartridges, and damage or injury may result from their use.
- **WARNING:** Before loading your rifle, always check the bore to be sure it is free of grease, oil or any other obstruction. Never add cartridges to a partially loaded tubular magazine.

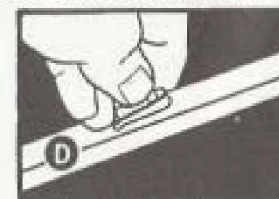
1. Tubular Magazine (Models 60, 75C and 990)

Be sure the chamber is empty, safety is on SAFE, bolt is closed, and the gun is pointed in a safe direction. To load the magazine, turn your autoloader upside down and, keeping your fingers away from the muzzle, unlock the inner magazine tube by turning the knurled locking end plug (See C). Extract the inner tube from the outer tube until the loading port is exposed.

With the muzzle raised slightly, drop Long Rifle cartridges into the loading port, bullet end toward the muzzle (See D). When you have loaded up to 18 cartridges for Models 60 and 990, or 14 for Model 75C, slide the tube back in place, turning it slightly to ease passage over the loaded rounds. **DO NOT FORCE THE TUBE DOWN.** Then rotate the knurled locking end plug to the locked position.



Unlocking the tubular magazine



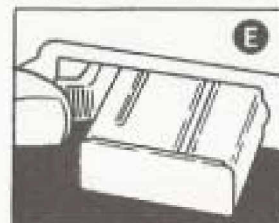
Loading the tubular magazine

The inner tube will not lock in place if the number of cartridges loaded exceeds the stated magazine capacity.

2. Clip Magazine (Models 70 and 995)

Depress the clip release (See E) and remove the clip from the rifle. Insert up to 7 cartridges as shown in F.

With the gun pointed in a safe direction, replace the loaded magazine, being sure it locks in place.



Releasing the clip magazine

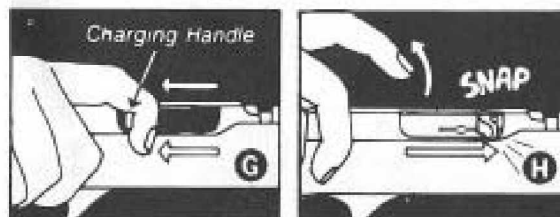


Loading the clip magazine

- **WARNING:** Your autoloader is not designed to be single-loaded. Always load cartridges through the tube or clip magazine as directed above.

Cocked and Ready

With the safety on **SAFE**, the rifle in normal shooting position, and pointed in a safe direction, pull the charging handle fully to the rear (See G) and let it snap forward freely (See H).



Pull charging handle all the way back

Let it snap forward freely

- **WARNING:** Your autoloader is cocked and ready to fire as soon as the safety is pushed to the **FIRE** position.

How to Fire

Push the safety to the **FIRE** position and, with the gun pointed at the target, squeeze the trigger. Since your rifle is an autoloader, after each shot is fired it is ready to be fired again. If you have not fired all cartridges at the target, be sure to put the safety on **SAFE** until you are ready to shoot again.

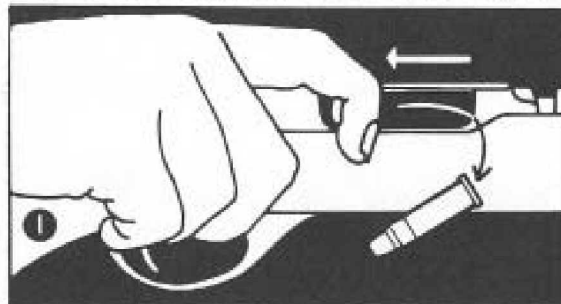
- **WARNING:** Because of its autoloading action, always assume that your rifle is cocked and loaded.

How to Unload

- **WARNING:** Before you unload, be sure your rifle is on **SAFE** and pointed in a safe direction, and that your fingers are away from the muzzle.

To unload your autoloader, you must first unload the magazine. This can be accomplished by either removing the clip, or unlocking and removing the inner magazine tube, and emptying all cartridges.

Then replace and lock the clip or tube back in position. Next, the action must be cleared by grasping the charging handle, pulling it fully to the rear (bolt open) and letting it snap forward freely. This must be done repeatedly until the ejection of cartridges ceases. See I, which illustrates clearing the action.



Clearing the action

Finally, you must check the chamber and feed throat visually to be sure that no cartridges remain.

Bolt Hold-Open Safety Feature

The bolt hold open is a device that locks the action in the open position (bolt to the rear). This allows you to see instantly whether any cartridges remain in the chamber or feed throat.

First, pull the charging handle all the way back, and hold it. Now engage the lock by pushing the charging handle to the left, in the direction of the arrow on the back of the handle. (See J). To close the action, pull the charging handle out to the right and let it snap forward freely.

The safest possible way to handle your autoloader is completely unloaded, with the action locked open, the safety on **SAFE**, and pointed in a safe direction.



Locking the action open

What to do if your rifle fails to fire

1. **Misfire.** If you have squeezed the trigger and nothing happens, remain in shooting position, pointing the gun in a safe direction. Count to 10, then unload the rifle completely. (See "How to Unload").

2. **Underpowered shot.** A "squib", or underpowered shot, should not occur if the ammunition is clean, dry, and factory loaded. You can tell if a shot is underpowered by the unusually low report it makes. Because the bullet may actually still be in the barrel, you must unload completely, clear the action, and look through the barrel to see if there is any obstruction. If there is, it should be removed by a qualified gunsmith.

Sighting

Your rifle has been sighted-in and test-fired at the factory. Due to individual shooting characteristics, however, sighting should be range verified.

1. **Vertical Correction (elevation):** To raise the point of impact, raise the rear sight, by moving the sight elevator rearward. To lower the point of impact, lower the rear sight, by moving the sight elevator forward.

2. **Horizontal Correction (windage):** To move the point of impact to the left, tap the rear sight base to the left. To move the point of impact to the right, tap the rear sight base to the right.

How to Clean your rifle

- **WARNING:** Never attempt to wipe down or clean a loaded gun. Follow instructions under "How to unload", before cleaning.

