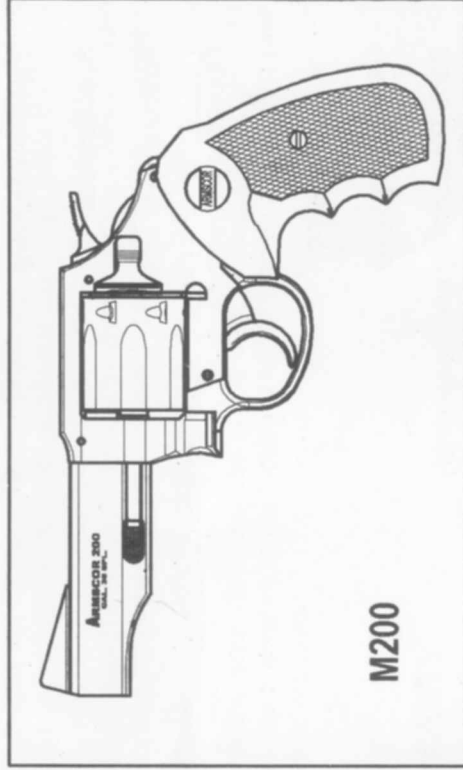


ARMSCOR

M200 SERIES REVOLVER

CAL. 38 SPL.



USER'S MANUAL

WARNING: READ THE INSTRUCTIONS AND SAFETY PRECAUTIONS
IN THIS MANUAL CAREFULLY BEFORE USING THIS
FIREARM.

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STATEMENT OF LIABILITY

This revolver is classified as a firearm or dangerous weapon. It is expressly understood that we assume no liability for its resale or unsafe handling under local laws and regulations. Arms Corporation of the Philippines assumes no responsibility for physical injury or property damage resulting from either intentional or accidental discharge, or for the function of the gun subjected to influence beyond their control. Arms Corporation of the Philippines will honor no claims which may result from careless handling, unauthorized adjustments, defective or improper ammunition, corrosion or neglect.

Examine your gun carefully at the time of purchase. It should be forwarded immediately to the factory or its sales agent if any adjustment of any kind is required.

WARRANTY

Arms Corporation of the Philippines will adjust or repair, to its commercial standard, the gun or any part thereof found by us to be defective in material or workmanship. Such services shall be made free of charge within one (1) year from date of registered purchase.

GENERAL INFORMATION and MECHANICAL CHARACTERISTICS

The **M-200 REVOLVER** is ARMSCOR'S latest all-new version of a six-shot, swing-out cylinder handgun specifically designed for Police and Military use. It comes as a result of an intensive design and product development which took a lot of research and in-depth design analysis for mechanical features, materials and modern manufacturing processes.

The gun features a simple but modern and reliable mechanical mechanism of high quality standards. It utilizes a spring-loaded, floating firing pin coupled with a transfer bar mounted on and controlled by the trigger. Only when the trigger is fully pulled does the transfer bar interpose itself between the firing pin and falling hammer, which allows the firing pin to contact the primer, thus igniting the cartridge.

This type of system ensures greater safety and dependability, and makes it virtually impossible for any accidental discharge to occur even under abnormal circumstances or rough handling. The only time the gun will fire is when the trigger is fully pulled to the rear!

The hammer has a wide spur serrated thumb piece for fast, positive non-slip cocking, and is activated by a coil spring which provides the needed energy for positive firing.

The **M-200 REVOLVER** is made of hi-grade chrome moly steel on all action parts which are heat-treated for strength, durability and consistency over prolonged usage and repeated firing. These component parts are made utilizing the latest technology in precision investment casting, making many of the parts standard and interchangeable.

Other notable features of the gun are: well-polished metal, deep blue finish; combat-type plastic grip; precision drilled; reamed and button-rifled barrel; carefully machined cylinder made from aircraft high quality steel; crisp single shot action and smooth double action; quick and natural pointing ability that can be relied upon in any combat situation.

SAFETY PRECAUTIONS

Safety must be the first and constant consideration of every person who handles firearms and ammunition. The person with a gun in his possession has an important responsibility. He must know how to use his firearm safely. **DO NOT ATTEMPT TO USE ANY FIREARM WITHOUT HAVING A COMPLETE UNDERSTANDING OF ITS PARTICULAR CHARACTERISTICS AND SAFE USE.**

The **M-200 REVOLVER** is one of the safest type handguns, as long as it is used correctly by a competent person. Following are basic safety precautions which the user must be thoroughly familiar with when handling the revolver:

1. Always keep the gun holstered except when drawn for a definite purpose.
2. Always check the gun for live ammunition when picked-up, drawn from the holster, handed to or received from another person.
3. Never point the revolver at anything you do not intend to shoot.
4. Never cock the gun unless you are ready to shoot. Do not even insert your finger in the trigger guard until you are ready to shoot.
5. Avoid dry-firing even with dummy cartridges, unless same is performed on a regular target range or at a known inanimate target.
6. When holding the gun that is ready to fire, be absolutely certain that it is not pointed at any part of your body nor at any person within your immediate vicinity.
7. Beware of obstructions in the barrel. If, when firing, a weak or peculiar report is heard, cease firing, swing open the cylinder at once and inspect the barrel for an obstruction. A stuck bullet or any other object in the barrel should be removed immediately. Not doing so may result in a bulged or burst barrel.
8. When a misfire or a "DUD" is experienced, keep the revolver pointed at the target for at least ten seconds before inspecting the gun; a delayed firing may occur.
9. Always swing-out the cylinder from the gun frame every time an inspection is made.
10. As much as possible, wear shooting glasses and hearing protectors when firing.
11. Do not shoot at a hard surface, or water for the bullet can glance off and travel in unpredictable directions with considerable velocity.
12. Avoid drinking alcoholic beverages when handling the firearm.

SPECIFICATIONS

Caliber	.38 Special
Capacity	6 Shots
Action	Single and Double
Barrel	Half Shroud (M200) Full Shroud (M206) Bull Barrel (M202)
Hammer	Wide Serrated Thumbpiece
Trigger	Wide Finger Radius; Polished Sides
Sights, Front	Fixed Ramp
Sights, Rear	Fixed Wide Square Notch
Safety	Transfer Bar System
Firing Pin	Floating
Barrel Length	102 Mm.
Overall Length	51 Mm. (M206) 222 Mm. 178 Mm. (M206)
Overall Height	143 Mm.
Weight, Empty	930 Kg. 865 Kg. (M206)
Trigger Pull, Single Action	1.81 - 2.95 Kg.
Trigger Pull, Double Action	5.25 - 5.90 Kg.
Rifling, Twist	Right Hand. One Turn/455 Mm.
No. Of Grooves	6
Finish	Blued
Stocks	Combat Type Plastic Grip Wood Grip (Optional)

NOTE: Specifications subject to change without prior notice.

AMMUNITION

The **M-200 REVOLVER** is chambered for Cal. .38 Special cartridges manufactured in accordance with standard industry practice.

CAUTION: NEVER USE CARTRIDGES OF UNKNOWN CALIBER AND LOADS. IT IS EXTREMELY DANGEROUS TO USE A CARTRIDGE WHOSE PRESSURE IS GREATER THAN THAT DEVELOPED BY CARTRIDGES LOADED TO INDUSTRY STANDARDS, AS THE FIREARMS MAY BE DAMAGED, AND DEATH OR SERIOUS INJURY TO THE SHOOTER OR OTHER PERSONS MAY RESULT.

OPERATING INSTRUCTIONS

CAUTION: THE M-200 REVOLVER IS PACKED WITH LUBRICANT, IT IS A MUST TO FIRST REMOVE EXCESS OIL AND INSPECT THE GUN BEFORE USAGE. FIRING THE GUN WITH EXCESSIVE OIL, GREASE OR ANY OTHER LUBRICANT MAY RESULT TO SEVERE DAMAGE TO THE FIREARM AND INJURY TO THE SHOOTER AND THOSE NEARBY.

LOADING

Loading is done by moving the latch rearward with the right thumb. This will release the cylinder so that it can be swung out to the left side for loading. With the muzzle pointing downwards, insert the cartridges into the cylinder chambers making certain the cartridges are firmly seated. Return the cylinder to its original position by **retracting the latch again and swinging it back to the cylinder**. Make sure that the latch returns, and the cylinder locks in alignment with the barrel bore. The revolver is now ready to fire.

CAUTION: THE CYLINDER SHOULD NOT BE SWUNG IN AND OUT OF THE FRAME WITH EXCESSIVE FORCE, AND NEVER BY WRIST ACTION.

FIRING

Single-Action Firing is commonly used for deliberate firing when there is enough time to sight the gun carefully and squeeze the trigger in an unhurried manner. It is accomplished by pulling the hammer to its extreme rearward position; the trigger will hold the hammer in place. The gun may then be fired by merely squeezing the trigger. Single shooting may also be employed in rapid firing, depending on the ability of the shooter to quickly pull the hammer, aim the gun and squeeze the trigger.

Double-Action Firing is used where the time or any other circumstance does not allow the shooter to fire in single action fashion. Shooting double-action is done by merely pointing the gun at the target and pulling the trigger rearward to its fullest extent. Release trigger to its forward most position to repeat process of double action firing.

UNLOADING

To extract the fired or unfired cartridges, move the latch rearward and swing out the cylinder to its extreme outward position, point the gun upwards and press down the ejector rod head. This will eject the cartridges or fired shells from the cylinder chambers. The gun is now ready for reloading.

